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Title of the Invention: Process to Convert Oxidizers to Nitric Acid

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~~DEDICATORY CLAUSE~~

Nitric Acid Product.

10 The invention described herein may be manufactured, used, and licensed by or for the Government for governmental purposes without the payment to me of any royalties thereon.

BACKGROUND OF THE INVENTION

102030-4524660
5 This invention relates to a unique method of converting Inhibited Red Fuming Nitric Acid (IRFNA) and/or nitrogen tetroxide to either concentrated (98%+) nitric acid or dilute nitric acid. The unique process includes a process to remove the inhibitors commonly used in Inhibited Red Fuming Nitric Acid (IRFNA). The requirement to remove the inhibitors relates to the end use of the nitric acid. If the requirement to control the inhibitor content is eliminated the steps associated are deleted and the same equipment is used to provide the desired concentration of nitric acid with varying purity and dilution.

The preferred method described below was selected from several options available for each step i.e. sparging or distillation for N_2O_4 removal from IRFNA and inhibitor removal via reaction to form solids and/or cooling with separation and filtration. These options might be used under certain conditions depending on the desired end products.

25 It is therefore an object of this invention to provide nitric acid from (98%+) by weight concentration or dilute nitric acid to any specified concentration.

Another object of this invention is to remove the commonly used inhibitors from IRFNA, if required, to meet the requirements associated with reaction of these inhibitors when they remain in the end product nitric acid.

30 Yet another object of this invention is to provide a relatively simple conversion process minimizing expensive and time consuming steps.

SUMMARY OF INVENTION

This invention provides a unique process to convert IRFNA and/or nitrogen tetroxide into nitric acid based on various experimental data never previously combined.

5 The preferred method steps described below were selected from several options available for each step; i.e., sparging or distillation for N_2O_4 removal from IRFNA; and inhibitor removal via reaction to form solids and/or cooling with separation and filtration. These options might be used under certain conditions depending on the desired end products.

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BRIEF DESCRIPTION OF THE DRAWING

The figure of the drawing depicts process steps to convert IRFNA- N_2O_4 to either concentrated (98%+) nitric acid or dilute nitric acid (any specified concentration with or without removal of any or all common inhibitors).

DESCRIPTION OF THE PREFERRED EMBODIMENT

Process steps to convert IRFNA- N_2O_4 to either concentrated (98%+) nitric acid or to dilute nitric acid in any specified concentration (with or without removal of any or all common inhibitors) are depicted in diagram of process steps in the Figure of the drawing. Depending on the desired product and the initial starting material some steps may not be needed. Examples of this selection are provided below.

Starting with IRFNA, containing the three common inhibitors (HF, H_3PO_4 , and I_2), but with the requirements that the inhibitors removal is not required, the following steps would be followed. The IRFNA from the storage tank (T1) is passed through the filter (F2) to remove suspended particles. The filtrate is collected in tank (R1) before removal of N_2O_4 . The N_2O_4 is then distilled from the IRFNA and collected in tank (T3).

The requirement to remove the inhibitors is not present. Therefore, these steps have been eliminated and the concentrated acid is transferred through valve 21 to product tank (P1). The concentrated acid can alternately be transferred through valve 22, diluted in mixer M3, and transferred through valve 23 to product tank P1.

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5 The conversion of the N_2O_4 to nitric acid to the desired concentration is the next step. N_2O_4 from tank T2 and T3 is transferred through valve 10 and valve 11 to tank R3. Enough water to convert N_2O_4 to nitric acid and to provide the required end product nitric acid is added in tank (R3). Air/ O_2 is also added to complete the reaction. The water/nitric acid reaction (heat of solution) is a very exothermic reaction; therefore, care must be taken to control the heat release, i.e., temperature. The water can be added step wise, at one time or slowly during the conversion process. A catalyst, such as H_2O_2 may be required to drive the reaction. A multiplate tower (R3) may also be used to increase the contact area of the N_2O_4 and water solution. A slight positive pressure of 1-5 atmospheres may be used to enhance the reaction rate.

10 The nitric acid product from tank (T4) can be added to the product storage tank (P2) as required or to reactor (R3) to allow continued reaction through the addition of water, N_2O_4 , and air/ O_2 .

If the requirement to remove the three inhibitors is present the following is added to the above process.

5 The H_3PO_4 content is adjusted via tank (T5) to approximately 5-6 times the HF content in reactor (R1). The N_2O_4 is then distilled from the IRFNA and collected in tank (T3). The concentrated HNO_3 with inhibitors is transferred to reactor (R2) for distillation. The (98%+) HNO_3 is condensed into tank (T4). The (98%+) HNO_3 can be transferred directly through valve 18 and valve 26 to product tank (P2). HNO_3 98%+ can also be transferred through valve 18 and valve 27 and diluted in mixer (M2) with H_2O from tank (T6) and transferred to product tank (P3) and/or transferred through valve 14 and used in reactor (R3). The waste acid/inhibitor residue is collected in W2 for disposal. In reactor (R3) the HNO_3 is diluted to a convenient mix (i.e. 90% acid), N_2O_4 , H_2O/H_2O_2 and air/ O_2 are reacted at 1-5 atmospheres to produce (98%+) HNO_3 . This acid can either be transferred through valve 19 to product tank (P2) or through valve 20, diluted
25 in mixer M3, and transferred through valve 28 after dilution to HNO_3 (P3).

To convert N_2O_4 , both obtained from IRFNA or separately, into HNO_3 , the N_2O_4 is either reacted with H_2O/H_2O_2 and air/ O_2 in a multitray tower or with a more dilute (, i.e., 90%) HNO_3 solution, H_2O/H_2O_2 and air/ O_2 . The (98%+) HNO_3 is then transferred through valve 19 to the product tank (P2) or through valve 20, diluted in mixer M3, and transferred through valve 28 to
30 tank (P3) at the proper/required concentration.

The waste products in waste tank (W1) and/or (W2) are neutralized and disposed of in a safe manner.